



## Case Study: Contract Manufacturing Paper Drawer Assemblies

PEKO has over a decade of experience with paper handling products and assemblies. This example of a paper drawer consisted of a product family including three different sizes that ultimately were installed into a high volume copier for a major office automation OEM. PEKO provided the full contract manufacturing including all sheet metal, machining, procurement, and assembly. A full functional test fixture was developed by our engineering to insure quality levels for a final plug-and-play integration at the clients copier assembly line. **Lean principles** including a reusable dunnage system were employed as a Kan-Ban, resulting in a true customer pull inventory management system.

